

Date: Thursday, 3/8/2007 1:20:57 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GASKET	
Job Number	: 31133		Part Number	: D35661	
Estimate Number	: 12791		Drawing Number	: D3566 REV A	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 3/8/2007 S.O. No. : N/A		Drawing Revision	: A	
Prsh Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 3/15/2007 Qty: 12 Um: Each	
Previous Run	: N/A				
Written By					
Checked & Approved By					
Comment	: Est Rev:A New Issue 07-03-08 ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 0.9566 sf(s)/Unit Total : 11.4786 sf(s) SAD 07/03/10 NEOPRENE SHEET 0.063 M103104		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: A Prog Rev: A		
2-Deburr if necessary SAD 07/03/10 (12)		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/03/10 (12)		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK 07/03/12 (12)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: GASKET

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Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

3/07/03/14

Job Completion



3/07/03/14

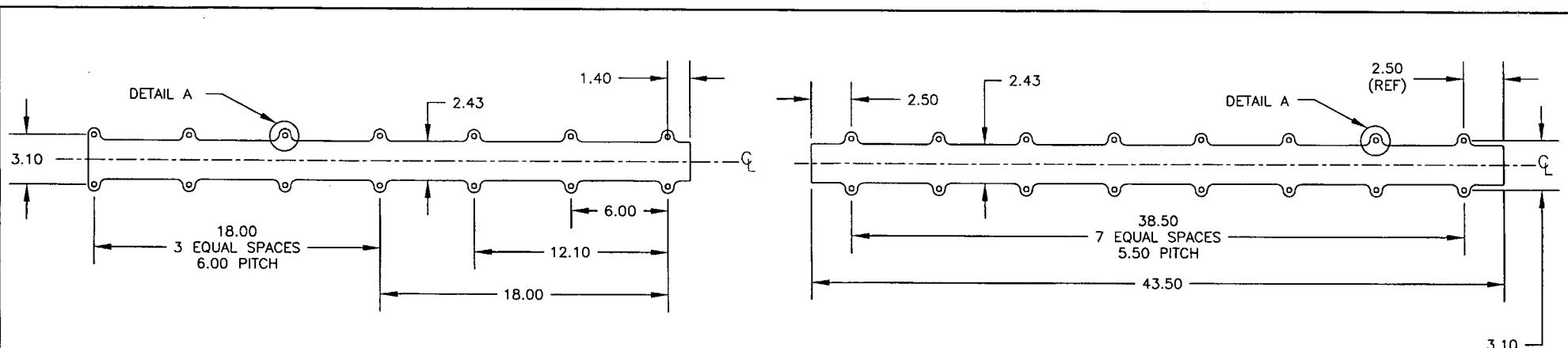
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

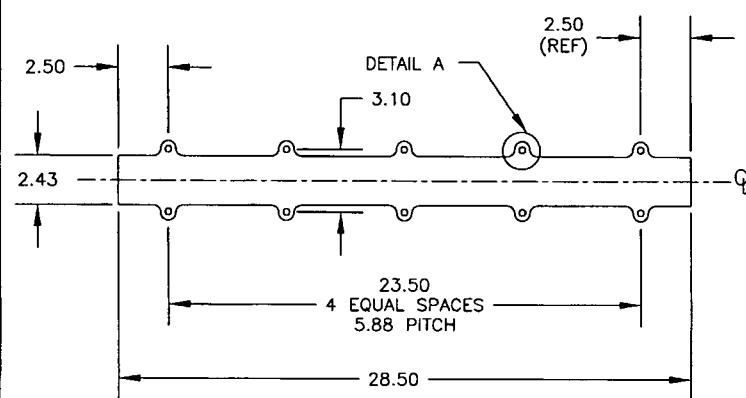
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

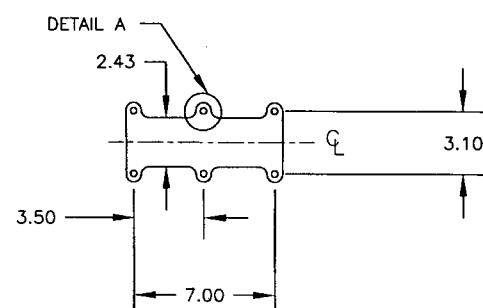


D3566-1 GASKET

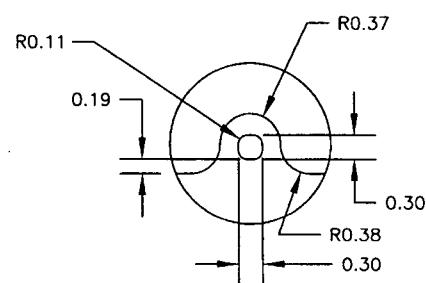
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



DETAIL A
SCALE 1:2

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

NO. 31132
WORK CENTER
SUBJECT TO A
RENTAL
NOTICE
UNCONTROLLED COPY
ENGINEERING
RETURN TO
SHOP COPY

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DART AEROSPACE LTD.

A	06.12.18	NEW ISSUE
DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3566
DATE 06.12.18		REV. A SHEET 1 OF 1 SCALE 1:8
		TITLE GASKET

RELEASED
07.02.28 *PH*

DART AEROSPACE LTD

Work Order:

31133

Description:

Gasket

Part Number:

D3566-1

Inspection Dwg:

A . Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x | First Article

Prototype

Measured by:

SAD

Date: 07/03/10

Audited by:

4

Prototype Approval

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	